

Monday, 5/14/2007 7:15:15 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 32338
 Estimate Number : 12860
 P.O. Number : N/A Part Number : D412702113B
 This Issue : 5/14/2007 S.O. No. : N/A Drawing Number : ICA D412-702 P.79
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : D
 Previous Run : N/A Material : N/A
 Written By : Due Date : 5/15/2007 Qty: 6 Um: Each
 Checked & Approved By :
 Comment : est rev A 07.05.11 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-113B CHG001

2.0 D35702 BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

BRACKET
 batch: B31867

SB

3.0 D3579048 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

SHOULDER HARNESS RH
 batch: 32117

SB

4.0 MS24694S50 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Screw
 batch: M14206-

SB

5.0 AN960JD10L Washer

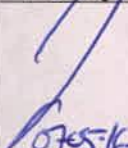



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

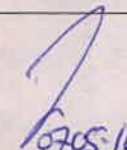

Washer
 batch: M1-1271-

SB 07/05/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng Prod Mgr	Approval QC Inspector	
07/05/16	1	Split w/o	ml	07/05/17	6	 07-05-16	 07-05-16	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/16	3	Use contact cement for label <u>m 102565</u>	LE 07.05.16	label D3569-3 do not stick see w/o 32337	ml 07/05/17	 07-05-16	LE 07-05-16	 07-05-16

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32338

Part Number: D412702113B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Nut

batch: M104215 39X M103641-1X

SB

7.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

DECAL

batch: 32087

SB 07/05/16 ⑥

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



✓

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

SB / 07/05/16 ⑥

9.0

QC5

INSPECT WORK TO CURRENT STEP



J0705.16 ⑥

Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113B CHG001

Location: _____

PPP Rev: _____

07/05/16 ⑥

Job Completion



Inspection Level 21 07/05/16 ⑥

07/05/16

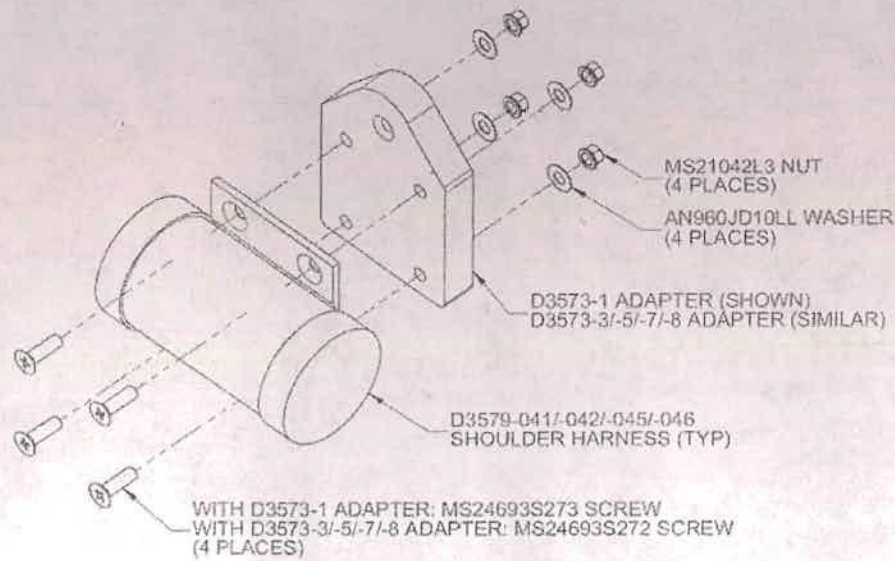
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

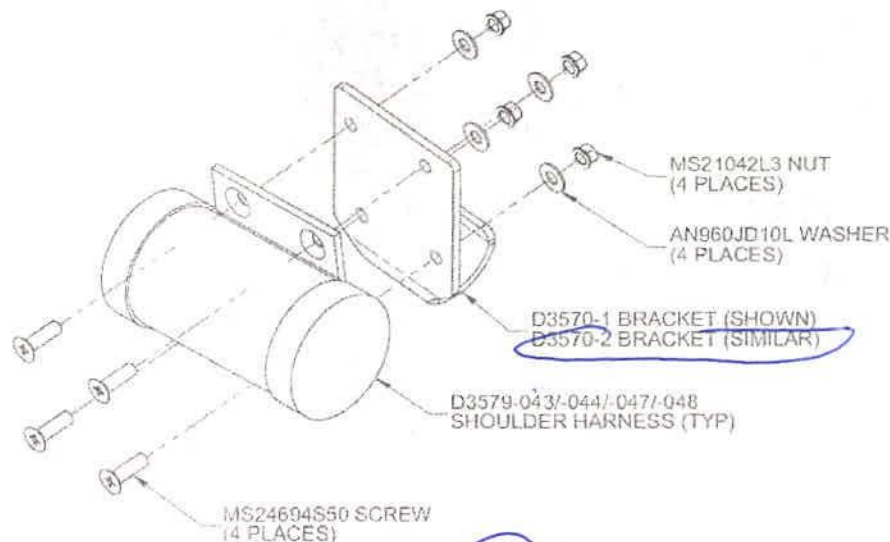
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 32338

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